

Assembly tooling

WorkCenter for EO2-FORM high pressure tube connections

Machine Type	Order code F3	Order code PRO22	Order code EO-KARRYFORM
WorkCenter basic unit for forming tube ends, ready to operate with magnetic gripper, holder and operator's handbook, but without tools, packed in a special transportation box			
Universal F3 WorkCenter Tube OD 6–38/42 mm 400 V, 50 Hz, 3 phase 230 V, 50 Hz, 3 phase 440 V, 60 Hz, 3 phase Rental (monthly usage) Leasing (24 leasing rate)	EO2FORMF3400V EO2FORMF3230V EO2FORMF3440V EO2FORMF3RENTFEE EO2FORMF3LEASEFEE	EO2FORM400VPRO EO2FORMPRORENTFEE EO2FORMPROLEASEFEE	
Mobile transportable device Tube OD 6–38/42 mm 230 V, 50 Hz, 1 phase Rental (monthly usage) Leasing (24 leasing rate)			EOKARRYFORM230V EOKARRYFORMRENTFEE EOKARRYFORMLEASEFEE
Accessories Type	Order code F3	Order code PRO22	Order code EO-KARRYFORM
Lubrication for forming pin: EO-NIROMONT Liquid lubricant in a brush-in-cap (250 cc) 0.25 L bottle EO-NIROMONT 1L re-fill pack EO-NIROMONT	EONIROMONTAPPLICATOR EONIROMONTFLUCESSX LUBSS	EONIROMONTAPPLICATOR EONIROMONTFLUCESSX LUBSS	EONIROMONTAPPLICATOR EONIROMONTFLUCESSX LUBSS
Oil cooler kit	F3/COOLERKIT	included	—
Foot switch	F3/FOOTSWITCH	F3/FOOTSWITCH	F3/FOOTSWITCH
Magnetic gripper for forming pin	F3/PINHOLDER	F3/PINHOLDER	F3/PINHOLDER
Holder for forming die set	F3/DIEHOLDER	F3/DIEHOLDER	F3/DIEHOLDER
Clamping segments for die set	F3/DIECLAMP	F3/DIECLAMP	F3/DIECLAMP
Clamping segment spring Ø 8 mm	F3/DIECLAMPSPRING8	F3/DIECLAMPSPRING8	F3/DIECLAMPSPRING8
Clamping segment spring Ø 12 mm	F3/DIECLAMPSPRING12	F3/DIECLAMPSPRING12	F3/DIECLAMPSPRING12
Operation manual: UK, DE, FR, IT, SWE	4033	EO2FORMPRO/MANUAL	4034
Standard preventive maintenance	EO2FORMF3/INSPECTION	EO2FORMF3/INSPECTION	EOKARRYFORM/INSPECTION

WorkCenter are shipped in special containers which should be kept for future transports to avoid damage. Please don't dispose the transport boxes!

Machine housing Type	Order code F3	Order code PRO22	Order code EO-KARRYFORM
Top machine cover	F3/HEADCOVER	F3PRO/08836014	—
Top tray	F3/TOPTRAY	F3/TOPTRAY	—
Door lock for tool compartment	F3/DOORLOCK	F3/DOORLOCK	—
Door hinge	F3/DOORHINGE	F3/DOORHINGE	—
Shock absorber for doors	F3/DOORSRING	F3/DOORSRING	—
Tool tray for inner tool compartment (top), 6x	F3/TOOLTRAYIN	F3/TOOLTRAYIN	—
Tool tray for inner tool compartment (bottom), 6x	F3/0883611	F3/0883611	—
Tool tray for tool compartment in doors, 2x	F3/TOOLTRAYDOOR	F3/TOOLTRAYDOOR	—
Die insert for tool tray (use screw M6)	F3/TOOLTRAYPIN	F3/TOOLTRAYPIN	—
Holder for magnetic gripper	F3/PINHOLDERTRAY	F3/PINHOLDERTRAY	—
Holder for holder	F3/DIEHOLDERTRAY	F3/DIEHOLDERTRAY	—
Plastic guide for forklift (use screw M6)	F3/FORKGUIDE	F3/FORKGUIDE	—
Front wheel with lock	F3/FRONTWHEEL	F3/FRONTWHEEL	—
Rear wheel	F3/BACKWHEEL	F3/BACKWHEEL	—