

Journeyman®

Heavy Duty

This heavy duty system cuts up to 3/4" (19.1 mm) or 8" (203.2 mm) with optional tips. It welds up to 1/2" (12.7 mm) or 3" (76.2 mm) with optional nozzles.



- ESS4 Series regulators
- H 315FC torch handle with built-in flashback arrestors and check valves
- CA 2460 cutting attachment
- Cutting tip (See chart)
- MFA heating nozzle (See chart)
- Welding nozzles (See chart)
- T-grade hose 20' x 1/4" (6.1 m x 6.4 mm)
- Striker and tip cleaner
- Soft-sided shade 5 goggles



Gas Service	Part No.	Welding Nozzle	Cutting Tip	Heating Nozzle	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-2035	(W) 1,3,5	1-1-101	8-MFA	ESS4-125-540	ESS4-15-300
	0384-2036	(W) 1,3,5	1-1-101	8-MFA	ESS4-125-540	ESS4-15-510
British Fuel	0385-0530	(W) 1,3,5	1-1-101	8-MFA	ESS4-125-992	ESS4-15-993

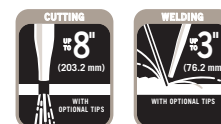
Journeyman® II

Heavy Duty

This heavy duty system cuts up to 3/4" (19.1 mm) or 8" (203.2 mm) with optional tips. It welds up to 1/8" (3.2 mm) or 3" (76.2 mm) with optional nozzles.



- ESS4 Series regulators
- 315FC torch handle with built-in flashback arrestors and check valves
- CA 2460 cutting attachment
- Cutting tip (See chart)
- Heating nozzle (See chart)
- Welding nozzle (See chart)
- T-grade hose 20' x 1/4" (6.1 m x 6.4 mm)
- Striker and tip cleaner
- Soft-sided shade 5 goggles



Gas Service	Part No.	Welding Nozzle	Cutting Tip	Heating Nozzle	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-2040	(W) 2	1-1-101	-	ESS4-125-540	ESS4-15-300
	0384-2041	(W) 2	1-1-101	-	ESS4-125-540	ESS4-15-510
British Fuel	0385-0531	(W) 2	1-1-101	-	ESS4-125-992	ESS4-15-993
Propane/ Natural Gas	0384-2042	-	1-GPN	8T55	ESS4-125-540	ESS4-125-510LP
Propylene	0384-2043	-	1-GPP	8T55	ESS4-125-540	ESS4-125-510LP

Contender®

Heavy Duty

This heavy duty system cuts up to 3/4" (19.1 mm) or 8" (203.2 mm) with optional tips. It welds up to 3" (76.2 mm) with optional nozzles on acetylene models.



- ESS3 Series regulators
- 315FC torch handle with built-in flashback arrestors and check valves
- CA 2460 cutting attachment
- Cutting tip (See chart)
- Heating nozzle (See chart)
- T-grade hose 20' x 1/4" (6.1 m x 6.4 mm)
- Striker



Gas Service	Part No.	Welding Nozzle	Cutting Tip	Heating Nozzle	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-2051	—	1-1-101	6-MFA	ESS3-125-540	ESS3-15-300
	0384-2050	—	1-1-101	6-MFA	ESS3-125-540	ESS3-15-510
Propane/ Natural Gas	0384-2052	—	1-GPN	8T55	ESS3-125-540	ESS3-40-510LP
Propylene	0384-2053	—	1-GPP	8T55	ESS3-125-540	ESS3-40-510LP

Performer®

Medium Duty

This medium duty outfit cuts up to 1/2" (12.7 mm) or 6" (152.4 mm) with optional tips. It welds up to 1/4" (6.4 mm) or 1.25" (31.8 mm) with optional nozzles.



- ESS3 Series regulators
- 100FC torch handle with built-in flashback arrestors and check valves
- CA 1350 cutting attachment
- Cutting tip (See chart)
- Heating nozzle (See chart)
- Welding nozzle (See chart)
- T-grade hose 12.5' x 3/16" (3.8 m x 4.8 mm)
- Striker and tip cleaner
- Soft-sided shade 5 goggles



Gas Service	Part No.	Welding Nozzle	Cutting Tip	Heating Nozzle	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-2046	(W-1) 0	0-3-101	4-MFA-1	ESS3-125-540	ESS3-15-300
	0384-2045	(W-1) 0	0-3-101	4-MFA-1	ESS3-125-540	ESS3-15-510
Propane/ Natural Gas	0384-2047	—	0-3-GPN	6T55-1	ESS3-125-540	ESS3-40-510LP
Propylene	0384-2048	—	0-3-GPP	6T55-1	ESS3-125-540	ESS3-40-510LP

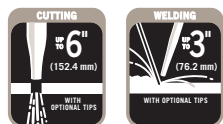
Medalist® 350 System

Heavy Duty

This heavy/medium duty system cuts up to 3/4" (19.1 mm) or 6" (152.4 mm) with optional tips. It welds up to 1/8" (3.2 mm) or 3" (76.2 mm) with optional nozzles.



- Heavy duty construction
- G350 Series regulators
- WH411C torch handle with built-in check valves
- CA411-1 cutting attachment
- Welding nozzle (see chart)
- Cutting tip (see chart)
- RM-grade hose 25' x 1/4" (7.6 M x 6.4 mm)
- Striker and soft-sided goggles
- 5 Year warranty



Gas Service	Part No.	Welding Nozzle	Cutting Tip	Heating Nozzle	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-2690	2-UM-350	1-1-101	--	G350-150-540	G350-15-510
	0384-2691	2-UM-350	1-1-101	--	G350-150-540	G350-15-300
Propane/ Natural Gas	0384-2692	--	1-GPN	8-MFN	G350-150-540	G350-60-510LP

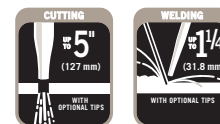
Medalist® 250 System

Medium Duty

This medium duty system cuts up to 1/2" (12.7 mm) or 5" (127.0 mm) with optional tips. It welds up to 5/64" (2.0 mm) or 1.25" (31.8 mm) with optional nozzles.



- Medium duty construction
- G250 Series regulators
- WH411C torch handle with built-in check valves
- CA411-3 cutting attachment
- Welding nozzle (see chart)
- Cutting tip (see chart)
- RM-grade hose 20' x 3/16" (6.1 M x 4.8 mm)
- Striker and soft-sided goggles
- 5 Year warranty



Gas Service	Part No.	Welding Nozzle	Cutting Tip	Heating Nozzle	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-2540	0-UM-250	0-3-101	--	G250-150-540	G250-15-510
	0384-2541	0-UM-250	0-3-101	--	G250-150-540	G250-15-300
Propane/ Natural Gas	0384-2544	--	1-3-GPN	6-MFN-1	G250-150-540	G250-60-510LP
Propylene	0384-2545	--	1-3-GPP	6-MFN-1	G250-150-540	G250-60-510LP

Journeyman® Select

Heavy Duty

This heavy duty system cuts up to 8" (203.2 mm) and welds up to 3" (76.2 mm) with accessories.



- 315FC torch handle with built-in flashback arrestors and check valves
- CA 2460 cutting attachment
- ESS4 Series regulators
- Available with 75° or 90° head angle



Gas Service	Part No.	Cutting Attachment	Head Angle	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-2070	CA 2460	90°	ESS4-125-540	ESS4-15-300
	0384-2068	CA 2460	90°	ESS4-125-540	ESS4-15-510
	0384-2069	CA 2461	75°	ESS4-125-540	ESS4-15-510
British Fuel	0384-2071	CA 2460	90°	ESS4-125-992	ESS4-15-993
Oxygen	0384-2073	CA 2460	90°	ESS4-125-540	**
	0384-2074	CA 2460	90°	ESS4-125-992	**
Propane/Natural Gas, Propylene	0384-2075	CA 2460	90°	ESS4-125-540	ESS4-125-510LP

**Supplied with 2 oxygen regulators

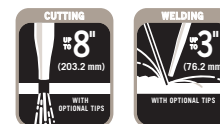
Journeyman® 450

Heavy Duty

This heavy duty system cuts up to 3/4" (19.1 mm) or 8" (203.2 mm) with optional tips. It welds up to 1/2" (12.7 mm) or 3" (76.2 mm) with optional nozzles.



- SR Series regulators
- 315FC torch handle with built-in flash back arrestors and check valves
- CA2460 cutting attachment
- Cutting tips
- Welding nozzle



Gas Service	Part No.	Welding Nozzle	Cutting Tip	Heating Nozzle	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-0807	W-2	1-101	--	SR450	SR460-510
	0384-0808	W-2	1-101	--	SR450	SR460-300
Oxygen	0384-0806	W-2	1-101	--	SR450-540	**

**Supplied with 2 oxygen regulators

Cutter™ Select ST 2600FC

Heavy Duty

This heavy duty system cuts up to 8" (203.2 mm) with accessories.



- ST 2600FC cutting torch with built-in flashback arrestors and check valves
- ESS4 Series regulators
- Available with 90° head angle



Gas Service	Part No.	Torch	Head Angle°	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-2061	ST 2600FC 21"	90°	ESS4-125-540	ESS4-15-300
	0384-2060	ST 2600FC 21"	90°	ESS4-125-540	ESS4-15-510
Propane/ Natural Gas	0384-2062	ST 2600FC 21"	90°	ESS4-125-540	ESS4-40-510LP

Cutter™ Select ST 900FC

Heavy Duty

This heavy duty system cuts up to 5" (127.0 mm) with accessories.



- ST 900FC cutting torch with built-in flashback arrestors and check valves
- CSR 350 or ESS3 Series regulators
- Available with a 90° head angle



Gas Service	Part No.	Torch	Head Angle°	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-2675	ST 900FC 21"	90°	ESS3-125-540	ESS3-15-300
	0384-0854	ST 900FC 21"	90°	CSR 350D-540	CSR 360A-300
	0384-0853	ST 900FC 21"	90°	CSR 350D-540	CSR 360A-510
Propane/ Natural Gas/ Propylene	0384-2677	ST 900FC 21"	--	ESS3-125-540	ESS3-40-510LP



Cutter™ ST 400C

Extra Heavy Duty

This heavy duty system cuts up to 12" (300.0 mm) with optional accessories.

- Extra heavy duty
- Heavy fabrication, oil & gas, demolition & recycling
- Built-in Check Valves
- Precision balanced for operator comfort
- G350 Series regulators
- 5 Year warranty



Gas Service	Part No.	Torch	Head Angle°	Cutting Tip	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-2694	ST400C 21"	90°	2-1-101	G350-150-540	G350-15-510
	0384-2695	ST400C 21"	90°	2-1-101	G350-150-540	G350-15-300

The Portable Torch

Medium Duty

This medium duty portable system cuts up to 1/2" (12.7 mm) or 4" (101.6 mm) with optional tips. It welds up to 1/4" (6.4 mm) or 1.25" (31.8 mm) with optional nozzles.

- CSR 150 Series regulators
- 100FC torch handle with built-in flashback arrestors and check valves
- CA 1350 cutting attachment
- Welding nozzle (See chart)
- Cutting tip (See chart)
- T-grade hose 10' x 3/16" (3.1 m x 4.8 mm)
- Striker and goggles



OPTIONAL

- 10 cu ft CGA 200 acetylene cylinder
- 20 cu ft CGA 540 oxygen cylinder

Gas Service	Part No.	Welding Nozzle	Cutting Tip	Cylinders	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-0935	(W-1) 1	0-3-101	No	CSR 150CR-540	CSR 160AR (MC)
	0384-0936	(W-1) 1	0-3-101	Yes	CSR 150CR-540	CSR 160AR (MC)

Portable Tote

Medium Duty

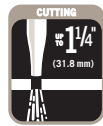
This medium duty portable system has a rugged patented design with a molded plastic carrying case and cuts up to 1.25" (31.8 mm) or welds up to 3/32" (2.4 mm).



- D 150 CR regulator
- D 160 AR regulator
- WH 270FC-V welding torch with built-in flashback arrestors and check valves
- CA 270-V cutting attachment
- Welding nozzle (See chart)
- Cutting tip (See chart)
- Twin RM-grade hose 12.5' x 3/16" (3.81 m x 4.8 mm)

OPTIONAL

- 10 cu ft CGA 200 acetylene cylinder
- 20 cu ft CGA 540 oxygen cylinder



Gas Service	Part No.	Welding Nozzle	Cutting Tip	Cylinders	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-0938	2-UM-1	0-3-101	No	FPR 150CR-540	FPR 160AR-200
	0384-0939	2-UM-1	0-3-101	Yes	FPR 150CR-540	FPR 160AR-200

Powder Spray Torch Kit

The Victor VPT-100 provides powder feed into the gas mixture. Deposit thickness is controlled by the powder flow rate of the torch.



- 100 FC Torch Handle
- TE tips: size 3, 4
- TEMF tip: size 6
- 1 lb of Tungsten Carbide #600
- 1 lb of Nickel base #22
- Elbow assembly
- Hopper assembly

Model No.	Part No.	Description
VPT-100	0384-1265	Powder Spray Torch Kit

Fire-Stick

Torch Kit

- Two models available - with or without regulator
- For propane (hose approved for LP)



Model No.	Part No.	Description	BTU's
HS-101	0384-1251	Fire-Stick with R-LP Regulator	350,000
HT-500	0384-1261	Fire-Stick without Regulator (Heavy Duty)	500,000